CONSTRUCTION WORKSHOP

ENVIRONMENT

Fire hozord. AFM and several other panel fabricators have conducted comprehensive fire testing to recognized standards. Tests indicate that when properly installed, sandwich panels retain their structural features in a 20-minute, 1,700-degree F. fire.

The real debate is between the two competing
foams: urethane and expanded polystyrene (EPS).
Some urethane manufacturers say EPS panels melt in
fires, despite tests to the
contrary. EPS suppliers
counter that urethane gives
off small amounts of cyanide gas in a fire, a claim
also refuted by official
reports.

CFCs. Chlorofluorocarbon (CFC) gases such as Freon make urethane a better insulator than EPS. But Freon escapes both during and after manufacturing, damaging the protective ozone in the earth's upper atmosphere. Amos Winter of Winter Panel Corporation reports that progress with hybrid foams will yield a 40percent reduction in Freon use in Winter's products this year, and near total elimination of CFCs by 1993. - Steve Andrews is a Denver-based writer and residential energy consultant.

SOURCES

Foam-Core Panels & Building Systems: Principles and Practice Plus Products Directory. By Steve Andrews. 130 pages. Contact Cutter Information Corporation, 1100 Massachusetts Avenue, Arlington, Mass. 02174. Price: \$40.

"On the House" (quarterly newsletter). By Winter Panel Corporation, RR 5, 1688, Brattleboro, Vt. 05301. Provides practical solutions for an-site panel design and construction issues.

ENERGY PAYBACK

There are five reasons foam-panel homes should have lower heating and cooling bills than homes insulated with common wall and ceiling materials:

Foam panels achieve thermal ratings of between R-4 and R-7 per inch; batt and loose-fill materials are about half that.

With less wood, panels reduce thermal bridging. A 16-foot foam wall section with one 3 x 4-foot window contains 5 percent wood and 95 percent insulation. The same wall framed with 2 x 4s 16 o.c. has 20 percent wood.

If not installed properly, batt insulation is susceptible to voids. Batts are either jammed into narrow cavities, improperly split around wiring or around electrical boxes, or cut too short or too long. In some remodeling jobs, insulation is removed, but not replaced. When used with a roof truss system, batts won't cover up the bottom chords. A solid foam panel eliminates these problems.

■ Any air moving within a conventionally insulated wall or ceiling decreases the performance of batt insulation. If properly sealed, foam panels do not allow air movement.

Depending on proper installation and effective sealing of joints and openings, foam panel construction lends itself to tighter-than-average construction. That's especially true when foam panels are used for both walls and ceiling because the systems are engineered to connect to each other easily.

CASE STUDY Y Conventional frame Panel frame Place: Watertown, S.D. Walls o' liberglass batts with 5° EPS-core I" foil sheathing; R-24 panels, R-24 Heating degree days: 9.000 Ceiling 7½° EPS-core 12" fiberglass; Size of home: 1,040 panels, R-32 R-38 square feet with a full Heated area Main floor Main floor and basement; identical floor basement Heating bill SRS Energy source: Natural (Jan.-March) gas, forced-air furnace Source: Enercept, Inc., Waterown, S.D.

JDY 2 Conventional 2 x 6 frame		Panel frame	
Walls	ろか" fiberglass batts plus ½" exterior insulation, R-22 with airtight drywall (%")	R-22	
Ceiling	Fiberglass bons, R-38 (R-30 in slope)	R-38	
Heated area	Whole house	Whole house	
Heating bill (OctDec.)	\$450	\$112	
	Ceiling Heated area Heating bill	Walls Sh" fiberglass batts plus h" exterior insulation, R-22 with oirtight drywall (%") Ceiling Fiberglass batts, R-38 (R-30 in slope) Heated area Whole house Heating bill \$450	2 x 6 frame Panel fr Walls 5½" fiberglass batts plus ½" R-22 exterior insulation, R-22 with airtight drywall (¾") Ceiling Fiberglass batts, R-38 R-38 (R-30 in slope) Heated area Whole house Whole ho

	Conventional 2 x 6 frame	Panel frame
Walls	54" fiberglass batts, R-19	R-25
Ceiling	9° fiberglass batts, R-30	R-33
Heated area	Whole house	Whole house
Heating source: Electric Heating bill	\$131/month	\$30/month
	Ceiling Heated area	2 x 6 frame Walls 5½ fiberglass batts, R-19 Ceiling 9 fiberglass batts, R-30 Heated area Whole house